

## Why upgrade to Geomagic Control X 2022?

New Features Comparison by Major Releases

	V22.0	V 20.0	V 18.1	V 18.0	V17.0
NEW FEATURES					
Customize and Automate Workflows using Visual Scripting	•				
Scan with Hexagon Structured Light Scanners within Control X	•				
Unequal Tolerance in Surface Profile	•				
Use mesh as reference data	•				
Updated native CAD file import along with PMI for most formats	•				
Improved CAD tessellated mesh segmentation	•				
New Flexible Geometry Creation Methods in LiveGeometry	•	•			
New P.C.D. (Bolt Hole Circle) Method to LiveGeometry	•	•			
Define Probing Method for Pre-Planned Inspection	•	•			
Define Local Plane creation for Pre-Planned Inspection	•	•			
Automatic Geometric Tolerance Calculations in DRO during Live Capture	•	•			
Enhanced Progress indicator in DRO during LiveInspect	•	•			
Move Device Enhancement: Remove Outlier Points and Refit	•	•			
Move Device Enhancement: Export Transform Matrix	•	•			
New Probe Data Management to Remove Outlier Points and Recalculate	•	•			
X, Y, and Z components can be toleranced for Reference Geometry and Comparison Points	•	•			
X, Y, and Z components can be viewed for Linear Dimensions, Angular Dimensions, and Position	•	•			
ASCII Geometry Importer can import X, Y, and Z tolerances	•	•			
Simulated CMM Points are now compatible with Point Cloud data	•	•			
Deviation Location can now automatically measure Major Length and Minor Width	•	•			
Control X has a new Inspection Viewer mode when unlicensed	•	•			
Annotations Presets can be applied to each inspection object	•	•			
3D Sprint Files are supported for Import	•	•			
Automation Server supports trigger options for multi-scan automation	•	•			
Transform Measured Data has a new Datum Match option	•	•			
Coordinate Alignment provides discrete control of geometry priority	•	•			
Coordinate Alignment allows target position by definition	•	•			
Coordinate Alignment now clearly provides Degrees of Freedom information	•	•			
2D Section tools have been enhanced for performance	•	•			
Probe Two Intersecting Vectors	•	•	•		
Improved Mesh Topology During Scanning	•	•	•		
Improved 2D Construction Geometry from Cross-Section	•	•	•		
Redefine Construction Geometry as Reference or Measured	•	•	•		
Added Clipping Plane in LiveCapture	•	•	•		
Pair Probe Points with CAD in Pairing Manager	•	•	•		
Improved Pairing Map and Pairing Manager	•	•	•		
Enhanced ASCII Importing Workflow	•	•	•		
Scan Grouping in Model Manager	•	•	•		
Added Single Point Circle Option	•	•	•		
Acquire Probe Data from One Project to Another	•	•	•		

Drobe Compatibility with Data from Other Coftware	•				
Probe Compatibility with Data from Other Software	•	•	•		
Align Probe Data with Transform Measured Data	•	•	•		
Free Probe in LiveScan	•	•	•		
Added Save Current Profile to Manage User Profiles	•		•		
Optimized Tabular View	•	•	•		
Updated Hardware Device Compatibility for AICON, Creaform, FARO, Kreon, Nikon, and RPS	•	•	•		
Added Progress Indicator during Auto-Update	•	•	•		
Enhanced Anonymous Usage Statistics	•	•	•		
Ref. Geometry Automatically Grouped for Reporting	•	•	•	_	
Added User Profiles	•	•	•	•	
New Deviation Location Feature	•	•	•	•	
New Airfoil Analysis	•	•	•	•	
New 2D Twist Analysis	•	•	•	•	
New Scan Process Automation Tools	•	•	•	•	
New Probe Location Tool	•	•	•	•	
Customize Metrology Standards	•	•	•	•	
Toggle On and Off Global Coordinate System	•	•	•	•	
Updated CAD File Import	•	•	•	•	
Support for WRP and GEODOC Files	•	•	•	•	
New ASCII Geometry Import	•	•	•	•	
Edit Geometry in Tabular View	•	•	•	•	
Pair and Unpair Geometry from Model Manager	•	•	•	•	
Construction Geometries in Model Manager	•	•	•	•	
Enhanced Result Navigator	•	•	•	•	
Improved LiveInspect	•	•	•	•	
Added Re-Align To Existing Measure Data Option in Replace Measured Data	•	•	•	•	
Enhanced Report Tools with 3D PDF	•	•	•	•	
Alignment Matrix Exported as CSV	•	•	•	•	
Automatic Regenerated Measured Geometries	•	•	•	•	
Tessellate CAD Option in Import Tool	•	•	•	•	
Performance Enhancements in Scan Pair Searching, Best Fit Aligning, 3D Compare, and Point Cloud Handling	•	•	•	•	
Automatic Error Reporting	•	•	•	•	
Added Reprobe Tool	•	•	•	•	•
Added GPD File Support	•	•	•	•	•
Improved Scanning and Scan Processing Performance	•	•	•	•	•
Improved Probing UX and Performance	•	•	•	•	•
Improved CAD Platform	•	•	•	•	•
Twelve Languages Added	•	•	•	•	•
Added Status Indicator for LiveScan and Replace Measured Data	•	•	•	•	•
Optimized Mesh Buildup Wizard	•	•	•	•	•
Edit Radius Size of Probe Data	•	•	•	•	•
Licensing Upgrade	•	•	•	•	•
Synchronous Inspection	•	•	•	•	•
Multiple Results System	•	•	•	•	•
Walk-up Probing	•	•	•	•	•
Repetable Probing Processes	•	•	•	•	•
Automatic Report Generation	•	•	•	•	•
CAD Aware Dimensioning and Tolerancing	•	•	•	•	•

